

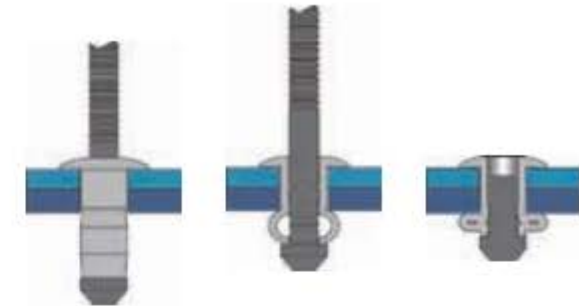
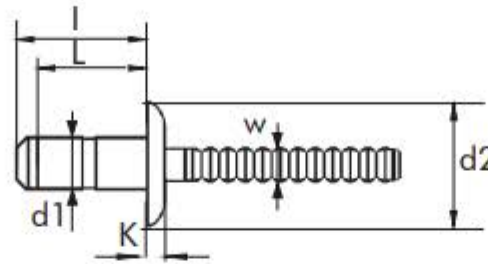
# HARDGRIP RIVET


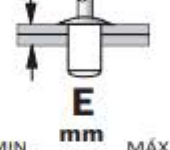




Dome head

# STEEL/STEEL



BODY: Steel Zincplated A3K  
MANDREL: Steel Zincplated A3K



| d1<br>Ø<br>mm | L<br>Nominal<br>mm | <br>mm | d2<br>Ø<br>mm | K<br>mm | W<br>Ø<br>mm | PACKAGING  |  | I<br>Max.<br>mm | <br>E<br>mm<br>MIN. MÁX. | <br>(N) | <br>(N) | REFERENCE   |
|---------------|--------------------|---|---------------|---------|--------------|--|--|-----------------|---|--|--|-------------|
|               |                    |   |               |         |              | <br>Inner | <br>Outer |                 |   |  |  |             |
| <b>3,2</b>    | <b>7,0</b>         | 3,30-3,50   | 6,50          | 1,00    | 2,00         | 500  | 4.000  | 10,00           | 1,0 - 3,0   | 1700   | 1450   | 01894003207 |
|               | <b>9,5</b>         |   |               |         |              | 500  | 4.000  | 12,00           | 3,0 - 5,0   | 2000   | 1450   | 01894003210 |
|               | <b>11,5</b>        |   |               |         |              | 500  | 4.000  | 15,00           | 5,0 - 7,0   | 2400   | 1450   | 01894003212 |
| <b>4,0</b>    | <b>7,5</b>         | 4,10-4,30   | 7,70          | 1,30    | 2,60         | 500  | 4.000  | 10,50           | 1,0 - 3,0   | 2400   | 2800   | 01894004008 |
|               | <b>8,5</b>         |   |               |         |              | 500  | 4.000  | 11,50           | 2,0 - 4,0   | 2600   | 2800   | 01894004009 |
|               | <b>9,5</b>         |   |               |         |              | 500  | 3.000  | 12,50           | 3,0 - 5,0   | 3500   | 2800   | 01894004010 |
|               | <b>12,5</b>        |   |               |         |              | 500  | 3.000  | 15,50           | 5,0 - 7,0   | 4100   | 2800   | 01894004013 |
| <b>4,8</b>    | <b>9,5</b>         | 4,90-5,10   | 9,20          | 1,50    | 3,00         | 500  | 3.000  | 12,00           | 1,5 - 3,5   | 3500   | 3500   | 01894004809 |
|               | <b>11,5</b>        |   |               |         |              | 250  | 2.000  | 14,50           | 3,5 - 6,0   | 4200   | 3500   | 01894004812 |
|               | <b>14,5</b>        |   |               |         |              | 250  | 2.000  | 17,50           | 6,0 - 8,5   | 5600   | 3500   | 01894004815 |
| <b>6,0</b>    | <b>10,5</b>        | 6,10-6,30   | 12,00         | 2,00    | 4,00         |  | 1.500  | 14,00           | 1,5 - 4,0   | 4200   | 5400   | G1894006010 |
|               | <b>13,5</b>        |   |               |         |              |  | 1.500  | 17,00           | 3,0 - 6,0   | 5400   | 5400   | G1894006013 |
|               | <b>16,5</b>        |   |               |         |              |  | 1.000  | 20,00           | 6,0 - 9,0   | 8500   | 5400   | G1894006016 |
|               | <b>19,5</b>        |   |               |         |              |  | 1.000  | 23,00           | 9,0 - 12,0  | 8500   | 5400   | G1894006019 |

Tests according to EN ISO 14589

Note: Under request we do manufacture Hardgrip rivets with countersunk head (d2).

